

School of Engineering Department of Materials and Environmental Technology Laboratory of Wood Technology

CAD SYSTEM USE IN FURNITURE DESIGN AND ENGINEERING

CAD SÜSTEEMI KASUTAMINE MÖÖBLI PROJEKTEERIMISEL

BACHELOR THESIS

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AUTHOR'S DECLARATION

Hereby I declare, that I have written this thesis independently. No academic degree has been applied for based on this material. All works, major viewpoints and data of the other authors used in this thesis have been referenced.

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Supervisor:/signature/

Accepted for defence

Chairman of theses defence commission:

/name and signature/

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Introduction

Kitchen furniture is mainly made of standardized modules with multiple values for each dimension. In order to exclude additional work in a design process, engineers could use pre-made modules, where its dimensions are connected for example to an Excel table. So, next time engineer should make a cabinet with drawers, he can use pre-made smart modules.

Kitchen design process:

- Planning what parts could be described as pre-made standard modules, its dimensions, materials, joints and screws.
- 2) Choosing standards for dimensions, joints and screws.
- Designer should prepare system logic (what parts in particular, and in which manner will be connected to each other; parts, sub-assemblies, assembly's hierarchy and naming with codes)
- 4) Consideration of all preparations and plans, parts and assemblies.
- 5) Connecting all parts and sub-assemblies with planed program logic.
- 6) Making drawings and rendering pictures.

The aim of this thesis is to give an overview of Autodesk Inventor's iLogic functionality and show that it can be implemented in the furniture industry.

Work is divided into two main parts:

- Theoretical introduction, where is described how logical instruments in Autodesk Inventor work
- 2) Practical information, where is explained how instruments from theoretical introduction work in the project.

1 Introduction to CAD technology

CAD – Computer Aided Design programs were invented with a development of computer technology. These type of programs engineers use for prototyping, designing, manufacturing and performing different calculations of manufactured products.

1.1 Development of first CAD systems:

The main idea of implementing such programs were: to reduce time of making and remaking drawings (compared to making handmade drawings), and what is more important, to perform automatically different calculations of a model. (1) The result of calculations is depended on model's properties and parameters. Consequently, AutoCAD was firstly invented in 1982 only with opportunities to make drawings in 2D. Nowadays, AutoCAD can work also in 3D, but mainly it is used for making complicated 2D drawings with different layers fast and mostly in a straightforward way (i.e. with use of dynamic blocks, which are made once and then could be reused with an opportunity to make changes inside and outside of dynamic blocks). (2)

1.2 Three-dimensional CAD systems:

Using 2D technologies it is always a problem to make changes in design. In specific, if a model is complicated, with changing the size of one part there are a possibility to miss the need to change dimensions of another part, which is depended on the first one. Moreover, it is more natural to use 3D CAD technologies for making complicated assemblies. There are a bunch of different computer program products on technology market that uses 3D environment for designing use. Such products are: Solid Edge, Solid Works, Autodesk Inventor and others. Each product on the market has its own advantages and disadvantages. Nevertheless, weldment frames functionality in SolidEdge is very pour and not as simple and reliable as it is in Inventor or Solid Works. (3) Working with drawings is more natural and native for the user in SolidEdge, however it doesn't have such user-friendly computer logic functionality as Inventor with its iLogic function.

1.3 CAM:

Simultaneously with the development of CAD technologies, producers of different manufacturing machinery have been developing benches with computer driven tools. With the development of independent computer numeric control (CNC) machinery where machine programmer should input numeric code by hand using machines own computer, come out technology that connected desktop PC with CAD program and machines computer. Tabel 1 shows example of CNC machine code:

Table 1 Example of CNC machine code

[N001 G0 Z5] [N002 G90 G80 G17 M03] [N003 X4 Y7 S200 M03]

There are different programming languages for different CNC machinery, despite that, nowadays G-code is most commonly spread. A few years ago, manufacturers used separate CAD programs and CAM programs on working PCs, because mostly all CAD programs didn't have opportunity to generate CNC machine code depending on models' dimensions, material, usage of working tools in the workbench etc. (4) Nowadays, there are universal products such as Autodesk Fusion 360 which is also cloud based CAD product. (5) Another example is Inventor and SolidWorks. These two have plug-ins that give a user an opportunity to calculate tool path, speed, a position of blank material inside the machine and so on. (6)It is very clever and robust way of developing the product from blank to finish product. If changes are made to the 3D model, then the program automatically changes BOM, drawings, CAM tool path and speed and so on. With the help of computer logic, such as iLogic. As an example, it is possible to automatically print PDF when changes in drawings are made.

2 Instructions

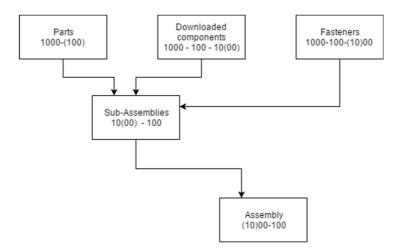
iLogic is Autodesk Inventor built-in function that controls computers' logic in Inventor between parts, assemblies, iParts, iAssemblies and Microsoft Excel. iLogic works directly with equations, its own functions and written code. Choosing which way to use iLogic mainly depends on knowledge of computer programming languages and the problem that should be solved with the help of iLogic. (7)

2.1 iLogic

For this thesis was chosen only iLogic premade functions so that user-friendly working process with iLogic could be shown. Most of the iLogic functions are easy to understand even if user have no programming language knowledge or experience.

2.1.1 Preparations

Before starting working on practical part of making a 3D model and using iLogic, the user should plan hierarchy and naming, choose dimensions, materials, joints and screws. After when the model is made it is hard to find and change every link between components, codes, parameters etc. Drawing 1 shows example of hierarchy inside assembly:



Drawing 1 example of hierarchy inside assembly

Depending on the hierarchy level, a code-number of components changes (See table no #: a value of changes is shown in brackets).

For the Bachelor's thesis, was chosen ISO standard dimensions for a kitchen furniture.

Materials:

As for materials, was chosen a standard Inventor materials library – "Birch". For specific needs, user can make its own material library with user-defined materials. Such kind of materials could have various physical parameters such as density, color, texture, transparency etc. All additional information about part or assembly can be defined in iProperties. In iProperties user also can add material cost, manufacturer, so that in future this information could be connected to ERP system.

Screws:

Autodesk Inventor has its own fasteners library, however the user can make his own library with downloaded or custom-made fasteners. Inventor fasteners use iMates functionality to control how one specific fastener will be connected to hole in the material. iMates could be described as a user pre-defined set of smart constraints. After fastener 3D model has iMates and dimensions table, it could be used faster, then without iMates. After all, when such fastener component is placed into the content center, then it is simple and fast to use such component. If designer needs a fastener with standard for manufacturing size, then he should choose this fastener from content center, define all iMates constraints and chose to find the right size in a table.

2.1.2 iLogic

Parameters:

For controlling parameters in parts and assemblies it is needed to make user parameters. Those parameters can be defined in parameter working window, in model dimension (when dimension is added, then Inventor automatically creates models parameter). Numeric parameters can be numeric or equation. Additional to that, a user can define parameters in different units, just typing "mm" for millimeters, "m" for meters and so on. Autodesk Inventor has 6 different parameter types:

Model parameters	Parameters that are made directly in a	
	model	
Dynamic simulation parameters	Parameters that are made in dynamic	
	strength analysis	
Static analysis parameters	Parameters made in static strength	
	analysis	
User numeric parameters	User defined numeric parameters: single/	
	multiple	
User text parameters	User defined text parameters single/	
	multiple – text parameters mainly used for	
	iLogic	
User True/ False parameters	Mainly used for iLogic	

Table 2 Parameters

The user can choose parameter management strategy on its own. In the following thesis was chosen following strategy: make text parameters for future iLogic table and connect in iLogic those parameters with user numeric parameters that are connected with Excel table data. Parameters can be single or multi-value. For making single value user numeric/text parameters it is needed to open parameters window (fx sign in inventor window). In parameter window in the left bottom corner can be seen a drop menu. Add numeric/ Add text/ Add true/ false. After adding user parameter, it is possible to make single value parameter or multi-value parameter. For multi-value parameter click right mouse button – make multi-value. In opened window (Value List Editor) it is seen, that upper part is for new values. Consequently, bottom part dedicated to existing values. The same window will be in user text parameters.

Start using iLogic:

After making parts and sub-assemblies with user defined parameters that could be driven by the iLogic, user can make codes in the iLogic. If it is needed to change/add parameters, it is not a problem to make these changes.

For opening the iLogic window in a ribbon, choose - manage - iLogic Browser.

In iLogic browser there are 4 tabs:

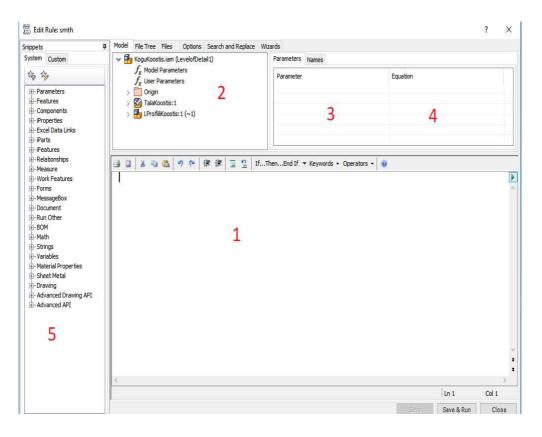
ippets	Model File Tree Files Options Search and Replace	Wizards		
ystem Custom	V B KoguKoostis.iam (LevelofDetail1)	Parameters Names		
4 H	f_{χ} Model Parameters f_{χ} User Parameters	Parameter	Equation	
Parameters Features -Components -Properties -Excel Data Links -Parts	> Origin 2 > 3 TalaKoostis:1 > 1 LProfilikoostis:1 (~1)	3	4	
- Features - Relationships - Measure - Work Features		IfThenEnd If × Keywords × Operat	tors 🔹 😨	
Work Heatures Forms HessageBox Document Run Other BOM				
- Math - Strings - Variables - Material Properties - Sheet Metal	1			
- Drawing - Advanced Drawing API - Advanced API				
5				
	<		Ln 1	Col 1

Drawing 2 iLogic working window

- Rules here all rules that exist in a model in these levels of feature tree (assembly/ sub-assembly/ part)
- 2) Forms forms for more comfortable control of the iLogic model.
- Global Forms forms that exist separately from level in feature tree (forms for parts/ sub-assemblies)
- 4) External rules

Adding rule (Code):

For adding an own rule, it is needed to Click right mouse button in iLogic Browser, then add a rule and name it. These rules can be suppressed, and unsuppressed. When the rule is suppressed, it is not working, but also it is not deleted and can be used in future. On the Drawing 3 is shown iLogic working window.



Drawing 3 iLogic working window

- 1) Main window for codes
- 2) Feature tree for selecting component
- 3) Parameters in selected component
- 4) Equations in selected component
- 5) Pre-made code fundamentals.

iLogic is very user-friendly. For making simple codes it is not necessary to know any computer programming language, however knowledge of Visual Basic is an advantage.(8) For connecting parameters, it is possible to do it just with equation.

For example:

```
Parameter ("Part", "ParameterIfPart")=ParameterInAssembly
' This equation means, that parameter in this particular part will
relate to parameter from the main assembly.
On top of that, it is possible to use logical structures such as:
If Configuration="2 small, 1 big drawer" Then
' First part of code, where will be given parameters for configuration
"2 small, 1 big drawer"
      Component.IsActive("180Drawers1")=True
      Component.IsActive("180Drawers2")=True
      Component.IsActive("180Drawers3")=False
      Component.IsActive("180Drawers4")=False
      Component.IsActive("360Drawer")=True
'Activates two small drawer assemblies and one assembly with big
drawer
Else If Configuration="4 small drawers" Then
'From here will be given parameters for configuration if
"Configuration" doesnt equal "2 small, 1 big drawer"
      Component.IsActive("180Drawers1")=True
      Component.IsActive("180Drawers2")=True
      Component.IsActive("180Drawers3")=True
      Component.IsActive("180Drawers4")=True
      Component.IsActive("360Drawer")=False
'Activation of second variant
```

Also, it is possible to choose structures: Case, While, Sub and operators. All these structures in the iLogic Rule main window (Drawing 2, no.1).

After "=" sign it is possible to use words, parameters, numbers or True/ False. It is possible to use own computer codes written in C++, Visual Basic, or use pre-made code structures. (7) To use pre-made structures user should choose it from iLogic Window left part (Drawing 2, no. 5)

2.1.3 Form

To simplify usage of iLogic part or assembly, a designer can use Forms. The designer can define which parameters and to what extend could be changed in work window – so that user of the iLogic component does not have to open parameters window and search for

the specific parameter. To make Form, designer should open in iLogic browser tab form, right mouse button inside theis tab, create form. On the Drawing 4 is shown Form Editor working window.

> Drawers	5 Form Editor		X
>- 🔂 Shellf1	Parameters Rules iProperties	Label Label Comparison Label Labe	Inventor Name
	+ User	f_x WoodThikness	WoodThikness
	Configuration	f _x Main_C	Main C
	Drawer A	f _x Main_B	Main B
	Drawer_E	(^{XX}) Drawer	-
	Drawer D	f_x Configuration	Configuration
x	Main_C		ha da
iLogic (2)	Main_B		
Rules Forms Global Forms External Rules Parameters	1	(max)	2
Parameters 5		Properties Parameters Form	feature
 Main Sizes 		✓ (Name)	^
WoodThikness 20 mm		Label	Parameters
	1000	✓ Appearance	
Main_C 3 ···	Toolbox 3	Show Item Borders Text Location for Contents	False
Main_B 1 ~		Font for Contents	Tahoma, 8pt
	Tab Group	Visual Style	Default
^ Drawer	Picture	Allow Control Resizing	Net a
Configuration Highest one doore -	Picture Folder	Enable the Resize Controls menu on the form. This all	lows you to resize controls and groups.
Close 💥 Cancel 💠 Apply	٦		Preview OK Cancel

Drawing 4 Form working window

- 1) Parameters from top level assembly.
- 2) Main working window
- 3) Toolbox with groups, pictures, rows etc.
- 4) Editing text inside form
- 5) That how form locks for user

2.1.4 iTrigger

iTrigger is part of the iLogic functionality. When iLogic rules are made, a designer can choose which iLogic rules will start at specific moment (i.e. When changes to the model are made, rule for drawing automation starts and updates drawings depending on model changes).

2.2 iCopy

iCopy is Autodesk Inventor function that uses premade "stretchable" model that changes sizes depending on specified points. Design model sizes depend on models skeleton sketch sizes and points of which are being defined by a user.

2.2.1 iCopy usage:

For iCopy should be used a specific designing process which connects Skeleton part and made from that part assembly.

iCopy design process:

- 1) Planning of designed model and how it could be standardized for future use
- 2) Making of skeleton 2D sketch
- 3) Making of 3D model with projected skeleton sketch
- 4) Connecting

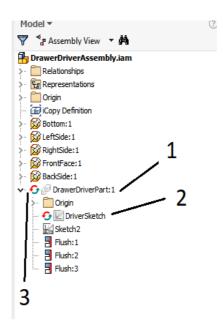
There are main styles of modeling: solid body, bottom up, top down, skeleton modeling. iCopy is a function that uses skeleton modeling. It means that an iCopy model is connected to the 2D sketch skeleton, so that if skeletons dimensions are changed then the model dimensions also changes.

2.2.2 Preparations

First, a designer should make 2D sketch-skeleton which sizes will be directly connected with dimensions of the model. Then right mouse button in the future tree on skeleton-sketch select "adaptivity" (Simply "adaptivity" means that adaptive part dimensions are controlled by another part). Next, a user makes a new 2D sketch, projects skeleton sides and extrudes shapes. For each individual future part, a designer in extrude editing window should choose "new solid ". After that, in program future tree in folder Body's will be separate future details. Then in Ribbon, an engineer should choose Manage – Make Component, select in folder Body Separate body's. Then, turn off the visibility of all extrusion features in skeleton-part. After that, in the new assembly that was automatically made should choose in ribbon drop menu "create substitutes" – place at origin position. In opened window find skeleton part with only skeleton sketch visibility turned on. Now skeleton sketch and parts made from separate bodies are placed at one origin point and their sizes are connected by projection.

2.2.3 iCopy

Now skeleton sketch and parts, which were made from separate bodies are placed at one origin point and their sizes are connected by projection. Before using iCopy user should control that skeleton part and skeleton sketch in it, both have adaptivity turned on. Drawing 5 shows what should be controlled before using iCopy.



Drawing 5 iCopy control

- 1) Part with driving sketch inside
- 2) Driving sketch
- 3) Sign "adaptivity"

After control, a user should choose in ribbon manage – iCopy Author:

Geometry	Label	
Point1	FL	
Point2	BL	
Point3 Click to add	BR	

Drawing 6 iCopy author

In the left part of the window "Geometry" user selects geometry that will drive skeleton sketch. With drawer example, chosen geometry is two points of a rectangle. The functionality of window right part "label" is informative.

Use of iCopy:

In assembly level in ribbon user should choose drop menu Pattern – iCopy.

\diamond FL Select point \diamond BL f_x ϕ BR f_x f_x BottomThikness 5 mm f_x FFaceBottomHeight 20 mm f_x FFaceSideOffset 15 mm		Name	Geometry / Value
	\diamond	FL	Select point
f_x BottomThikness 5 mm f_x FFaceBottomHeight 20 mm f_x FFaceSideOffset 15 mm		BL	
f_x FFaceBottomHeight 20 mm f_x FFaceSideOffset 15 mm		BR	
f_x FFaceSideOffset 15 mm	f_x	BottomThikness	5 mm
	f_x	FFaceBottomHeight	20 mm
f en mid	f_x	FFaceSideOffset	15 mm
J _x FFaceThikness 15 mm	f_x	FFaceThikness	15 mm
f_x FFaceUpperHeight 250 mm	f_x	FFaceUpperHeight	250 mm
f_x SideHeight 200 mm	f_x	SideHeight	200 mm
f_x WoodThikness 10 mm	f_x	WoodThikness	10 mm



In Geometry/value, user should choose points of 2D sketch that will "drive" skeleton sketch in iCopy assembly. When all predefined by iCopy author points are connected to driving sketch, iCopy assembly with all parts will stretch to a new size. Drawing 7 shows iCopy constrain working window.

Conclusion:

iCopy is a very powerful tool in scenarios such as cabinet doors with cuts outs and glass, shelves, wood planks etc. The designer makes once iCopy door defining those sizes that should change. In that way, each time designer needs to make a door with glass, he can make 2D sketch in new cabinet assembly and connect the iCopy assembly points to this new sketch.

2.2.4 iCopy pattern

There are two variants of the iCopy pattern: path pattern and feature pattern. Path pattern means that at least one of iCopy points will be driven by some predefined path (doesn't

matter 2D sketch or 3D path). Feature pattern – as the name says, iCopy will be driven by pattern inside the sketch. The iCopy pattern could be necessary for example in stairs construction. Some points will define dimensions of each step and pattern will define where those steps are positioned in space.

ICopy pattern:

Constrai	in iCopy		×
D	P-D-D-D (1)		3
	Name	Geometry / Value	Rail ^
	FL	Select point	
	BL	2	
	BR	2	
f_x	BottomThikness	5 mm	
f_x	FFaceBottomH	20 mm	
f_x	FFaceSideOffset	15 mm	
f_x	FFaceThikness	15 mm	
f_x	FFaceUpperHe	250 mm	~
k I	Path 4	••• 2	>
R	Work Plane	5 🚸 🔟) mm >
?		Next	Cancel >>

Drawing 8 iCopy Pattern working window

- 1) Path pattern tab
- 2) Selecting points skeleton sketch
- 3) Lines that are connected to points from no.2
- 4) Path that components will follow
- 5) Working plane where skeleton sketch is at

Then user defines no. iterations and distance between them

3 iLogic Project – Kitchen module

To show theoretical information about iLogic and iCopy in practice was created project named "Kitchen module".

3.1 Theory

3.1.1 Introduction

For the Bachelor's thesis, was chosen an idea that kitchen furniture is usually made with usage of almost same components each time. Only dimensions, visual style, connections change but the main idea is the same. For example, the drawer could be used in kitchen furniture, office work table etc. For solving that problem, were tested different ways: iCopy assembly of a module with iCopy drawers, doors etc. inside; for drawers, was tested use iCopy pattern inside assembly with multi parameter dimensions; iLogic inside Inventor; iLogic that connects to the Excel and takes dimensions from a pre-made table.

For dimensions, was used standard kitchen furniture sizes. Fasteners were used from Inventor Content library, the same applies to materials.

3.1.2 iCopy

At the beginning, was tested iCopy function with 3D Sketch. Idea was that points of skeleton 3D sketch could be connected to some cubic shape or 3D Sketch afterward. At the point on iCopy design pipeline, where a user should choose points of skeleton sketch, Inventor gave an opportunity to choose only one point. Thus: iCopy can't be used with the 3D sketch because iCopy uses points on plane, not in 3D.

3.1.3 iCopy Pattern

After trying iCopy with a 3D sketch were made iCopy drawers traditional way with usage of the usual sketch. When drawers were made as iCopy assemblies, they were inserted into the box-shaped module so that 4 drawers fitted in. For that was taken separate ways of connecting multiple iCopy drawer assemblies with a module:

- 1) Putting into module assembly 4 planes with a 2D sketch in each. It will be very hard to make changes in such design, so it is not the best variant to choose.
- 2) Use iCopy pattern

After iCopy drawers were completed, was made 3D sketch of rectangle with normal line coming from one of rectangle corners. After using iCopy pattern, everything worked well. However, when some drawers were suppressed, iCopy lost connections to 3D sketch and dimensions of drawers then were separated from module dimensions.

As a result: It was impossible to use multi-value parameter of the main assembly with iCopy pattern inside this assembly.

3.1.4 iLogic

When simple ideas did not worked, was used Inventor iLogic. As already was mentioned iLogic is computer logic function inside Inventor, which can manipulate assembly; sub-assembly; part parameters. Does not matter if it is dimensions, material type, material parameters, or for example iProperties parameter such as material cost.

Was tested iCopy with iLogic but it did not work as well. Therefore, it became clear that model could be totally controlled by iLogic. This way parts, sub-assemblies and main assembly that relate to each other by iLogic codes via multi values in each component.

First, were planned all dimensions and in which way they will be connected (drawings with dimensions: working drawings at the end of the thesis). On that step designer, should remember that main assembly will control sub-assembly sizes, and consequently sub-assembly will drive parts dimensions. Also, it is better to make parameters naming as logic and simple as possible, so that in the future it takes less time for remembering which name stands for the parameter in a specific part.

3.2 Practice

3.2.1 Model preparations

The model was done the same way as an iCopy assembly. After that, with iLogic skeleton part parameters (same as on drawing no. 12) were connected.

Drawer assembly iLogic connection:

```
Parameter("DrawerDriverPart:1", "Drawer_B")=Drawer_A - 50
Parameter("DrawerDriverPart:1", "Drawer_A")=Drawer_A
Parameter("DrawerDriverPart:1", "Drawer_D")=Drawer_D
Parameter("DrawerDriverPart:1", "Drawer_F")=Drawer_F
Parameter("DrawerDriverPart:1", "Drawer_E")=Drawer_E
Parameter("DrawerDriverPart:1", "Drawer_N")=Drawer_N
Parameter("DrawerDriverPart:1", "Drawer_M")=Drawer_H
Parameter("DrawerDriverPart:1", "Drawer_M")=Drawer_M
Component.Visible("DrawerDriverPart:1")=False
```

Code 1 Drawer assembly connection

As it was mentioned before: Parameter (Part, Parameter in Part) = parameter in the assembly. Now, drawer assembly drives skeleton so that if the parameter in assembly is changed, automatically changes the dimension of the skeleton and model updates automatically.

```
Parameter("180Drawers4", "Drawer_E")=Drawer_E
Parameter("180Drawers4", "Drawer_A")=Drawer_A - Drawer_Con3 - 1
Parameter("180Drawers4", "Drawer_D")=Drawer_D
Parameter("180Drawers4", "Drawer_M")=MainWidh - Drawer_E - 10
Parameter("180Drawers4", "Drawer E")=Drawer E
Parameter("180Drawers4", "Drawer_H")=MainLength - 2*WoodThikness -
2*Drawer Con3 - 2*Drawer D
Drawer_D=Drawer_Con1 - Drawer_Con3
Parameter("DraverSketchPart:1", "Width")=MainWidth
Parameter("DriverSketchPart:1", "Length")=MainLength
Parameter("DriverSketchPart:1", "MainHeight")=MainHeight
'Drawer_Letter is parameter inside 180 or 360 size drawer
'Drawer_Con3 is parameter inside main assembly and it is used in
constraint
Parameter("180Drawers3", "Drawer_E")=Drawer_E
Parameter("180Drawers3", "Drawer_A")=Drawer_A - Drawer_Con3 - 1
Parameter("180Drawers3", "Drawer_D")=Drawer_D
Parameter("180Drawers3", "Drawer_M")=MainWidth - Drawer_E - 10
Parameter("180Drawers3", "Drawer_E")=Drawer_E
Parameter("180Drawers3", "Drawer_H")=MainLength - 2*WoodThikness -
2*Drawer_Con3 - 2*Drawer_D
Drawer_D=Drawer_Con1 - Drawer_Con3
```

Parameter("180Drawers2", "Drawer_E")=Drawer_E

```
Parameter("180Drawers2", "Drawer_A")=Drawer_A - Drawer_Con3 - 1
Parameter("180Drawers2", "Drawer D")=Drawer D
Parameter("180Drawers2", "Drawer_M")=MainWidth - Drawer_E - 10
Parameter("180Drawers2", "Drawer_E")=Drawer_E
Parameter("180Drawers2", "Drawer H")=MainLength - 2*WoodThikness -
2*Drawer Con3 - 2*Drawer D
Drawer_D=Drawer_Con1 - Drawer_Con3
Parameter("180Drawers1", "Drawer_E")=Drawer_E
Parameter("180Drawers1", "Drawer_A")=Drawer_A - Drawer_Con3 - 1
Parameter("180Drawers1", "Drawer_D")=Drawer_D
Parameter("180Drawers1", "Drawer M")=MainWidth - Drawer E - 10
Parameter("180Drawers1", "Drawer_E")=Drawer_E
Parameter("180Drawers1", "Drawer H")=MainLength - 2*WoodThikness -
2*Drawer Con3 - 2*Drawer D
Drawer_D=Drawer_Con1 - Drawer_Con3
Parameter("360Drawer", "Drawer_E")=Drawer_E
Parameter("360Drawer", "Drawer_D")=Drawer_D
Parameter("360Drawer", "Drawer_M")=MainWidth - Drawer E - 10
Parameter("360Drawer", "Drawer_E")=Drawer_E
Parameter("360Drawer", "Drawer_H")=MainLength - 2*WoodThikness -
2*Drawer_Con3 - 2*Drawer_D
```

Code 2 Drawer parameters connected with main assembly

Code 2 controls 4 drawers inside the main assembly. Was tested to manipulation of all 4 drawers to reduce code strings, but because of Inventor automatic naming "part:1", the second same part will be "part:2" so it was necessary to use 4 times same strings just changing numbers. Drawer_conNR is a constraint of sizes with module inner planes.

After inserting 4 times same drawer was made inside main module parameters to drive drawer dimensions.

Then was coded the suppress/ unsuppress process of 4 drawers depending on a parameter inside the main assembly:

```
If Configuration="2 small, 1 big drawer" Then
' When parameter Configuration equals "2 small, 1 big drawer", then
all drawer except 2 upper drawers and 1 big will be suppressed
Component.IsActive("180Drawers1")=True
Component.IsActive("180Drawers2")=True
Component.IsActive("180Drawers3")=False
```

```
Component.IsActive("180Drawers4")=False
```

```
Component.IsActive("360Drawer")=True
```

```
Else If Configuration="4 small drawers" Then
'All drawers except 360 size drawer will be unsupressed
```

Component.IsActive("180Drawers1")=True Component.IsActive("180Drawers2")=True Component.IsActive("180Drawers3")=True Component.IsActive("180Drawers4")=True Component.IsActive("360Drawer")=False

End If

Code 3 Supress/ Unsupress drawers depending on "Configuration"

As it was mentioned before, the same suppress/ unsuppressed code didn't work with iCopy pattern feature. After iCopy drawers are suppressed they also lose connection with the point it is being connected to. Hence, when point changes its position in space and drawer unsuppressed back, this drawer cannot connect to the point.

As a result: error appears and drawer dimensions are not changing.

```
GoExcel.Open("A:\Storage\OneDrive\3D\3DCAD\Inventor\Projects\WoodWork
TTU\MainConfigurationSizes.xlsx", "Main")
'Link to Excel file on PC. User should remmember, that direct link for each PC is different
```

If Main_C=1 Then

Parameter("MainLength")=GoExcel.CellValue("B2")

'Main_C is parameter inside assembly, B2 is value inside cell in Excel file "Main" Tab Else If Main_C=2 Then Parameter("MainLength")=GoExcel.CellValue("C2") Else IF Main_C=3 Then Parameter("MainLength")=GoExcel.CellValue("D") End If

If Main_B=1 Then Parameter("MainWidth")=GoExcel.CellValue("B3") Else If Main_B=2 Then Parameter("MainWidth")=GoExcel.CellValue("C3") End If GoExcel.Save GoExcel.Close

Code 4 Connecting assembly and Excel parameters

The code 4, was used to connect modules of the main assembly parameters with Excel table. First, Excel should be opened by iLogic: GoExcel. Open (location on disk, tab in Excel) Here user should remember, that location in that code changes depending on used PC.That problem can't be fixed even with "Pack and Go "function. Then, if statement and parameter (parameter in assembly) = GoExcel. CellValue (No. of excel cell inside pre-selected tab). After that good practice to GoExcel. Save and GoExcel.Close. If the user wants to make changes inside the Excel file, he or she should close iLogic code with this particular excel file, then make changes and save. It is possible to use different tabs inside one code, nevertheless for this bachelor work was choose to use different iLogic codes for different Excel tabs.

Conclusion

The aim of this thesis is to give an overview of Autodesk Inventor's iLogic functionality and show that it can be implemented in the furniture industry. The iLogic codes can be very easily used to automate designing process of complex furniture by making assemblies with code configured parameters. It is possible to fix those modules parameters to Excel table so that if changes made in Excel, component changes its sizes automatically. It is possible to reuse once made with iLogic codes assembly or part so that each parameter inside iLogic assembly connects to main assembly parameters. Also, designer can prepare iCopy components so that next time that component should be placed, it is much simpler and faster to just select point of sketch inside main assembly. Using different Forms for the iLogic code designer can define what parameter will be changed in fast opened window. By defining iTrigger rules designer can control when every code should be activated depending on one or another action takes place with current component. All " i " features inside Autodesk Inventor give designer great opportunities to make automated components for future use.

Summary

Every user of Autodesk Inventor can use iLogic for programing computer logic inside and outside models with almost no programming skills. Programmable logic can be used mainly in mass production, or for assemblies that can be reused in future. It is possible to make automated assemblies where elements properties such as size, color, material, furniture and other are connected by code to the form. When the configuration in programed form change, then assembly properties change as well. If Inventor is connected to ERP system, then properties changes there as well. Even the whole manufacturing process then can be changed automatically depending on the Inventor and other systems connections.

In this Bachelor thesis it was described, how a designer or engineer can use iLogic, iCopy and other Autodesk Inventor features to simplifying his or her every day work process. Was shown theoretical information and given practical knowledge of using iLogic design for furniture manufacturing. Was made module with changing number of drawers and main module dimensions configuration. These models were made into drawings and into a render picture. For carrying out the small project mostly simple iLogic structures were used. No VBA or C++ programing languages were used. Also, were made tests of using iLogic and iCopy. All the results of the test projects are described in this paper so that they can be used as a practical knowledge.

As a result of this work it can be said that designers in furniture industry can use iLogic programming to automate the designing process. The designer does not have to know any programming language. Using iLogic allows to use automated assemblies that can be used in future designs and what helps to reduce reiterations.

Kokkuvõtte:

AutoDesk Inventor iLogic funktsionaalsus annab mööbliprojekteerijatele võimaluse programmeerimise võimekust kasutada programmi sisest ilma eelneva programmeerimise oskuseta. Antud funktsionaalsuse kasutamine on eriti kasulik mass- ja seeria toodangu valmistamisel, kus kasutatakse samasid ja sarnaseid detaile korduvalt. iLogic funktsionaalsus võimaldab näiteks luua graafilise kasutajaliidese, kus on kirjeldatud koostu erinevad omadused: mõõdud, materjalid ja furnituurid. Kasutajaliidesesse saab programmeerida võimaluse muuta koostu konfiguratsiooni kasutamata Inventori mudeldamis tööriistu, samuti on võimalik ka määrata eri koostu osadele materjale, lisada ja eemaldada furnituuri jne. Juhul kui Inventor on seotud ERP süsteemiga, siis muutes mudelis kasutuses olevat materjali ERP süsteemis muutub materjal ka 3D mudelis. iLogic annab võimaluse siduda Invetori 3D mudeli ka teiste juhtimissüsteemidega.

Käesolev bakalaureuse töö näitab, kuidas projekteerija saab kasutada AutoDesk Inventori iLogic, iCopy ja muid sarnaseid tööriistu, et muuta igapäevane tööprotsess efektiivsemaks. Töö esimeses pooles antakse ülevaade teoreetilistest alustest, mis on vajalikud rakendamaks iLogic funktsionaalsust. Töö teises osas on kirjeldatud näidis projekti valmistamist, milleks oli kapi moodul sahtlitega. Kasutades iLogic'it loodi kasutajaliides, kust on võimalik muuta antud mooduli mõõte koos sahtlitega ja ka sahtlite arvu moodulis. Antud moodulist on valmistatud joonised ja mudelist render'tatud foto.

Selles töös on kasutatud väga lihtsaid koodi juppe, selleks et rõhutada kui lihtsalt on juba võimalik kasu lõigata Inventori iLogic funktsionaalsusest. Ning tõestada autori näitel, et seda on võimalik kasutada ilma mingisuguse eelneva programmeerimise oskuseta.

Töö tulemusena võib väita, et kasutajad, kes kasutavad mööbli projekteerimiseks AutoDesk Inventor tarkvara on võimelised ilma eelneva programmeerimise oskuseta kasutama ka selle iLogic funktsionaalsust. Andes võimaluse luua näiteks poolautomatiseeritud 3D mudeleid. Selliste mudelite kasutamine kiirendab projekteerijate igapäeva tööd ja professionaalse rakendamise korral vähendab ka inimveast tulenevaid eksimusi

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Dictionary/Abbreviatures

CAD – Computer Aided Design

C++ - computer programming language

Rendering - computer made picture from 3D model and all textures

VBA - Visual Basic for Applications - computer programming language

Microsoft Visual Studio - program for writing programs codes

Content Centre – library with all pre-defined or user fasteners smart parts etc.

Feature tree – left part of main working area in Inventor, where all features and used functions appear

CNC – Computer Numeric Control

BOM - Bill of Material

ERP – Enterprise Resource Planning

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